



3 M Adhesive

Call us at 888-454-6975

Internet: www.noisecontrolproducts.com

3M Super 77 Adhesive 16.75 oz

3M™ Super 77™ Spray Adhesive 77, 16 oz, 12 per case, Obsolete

3M Super77 a spray adhesive is a great way to attach our fabric and foam panels. This is a large 16.75 oz spray can. Coverage is approximately 100-150 sq. ft. *Note: Due to air shipping restrictions, call for pricing* High tack, high coverage and fast drying for permanently attaching foils, carpeting, lightweight foams, paper, cardboard, felt and, cloth to painted or unpainted metals, wood and hardboard.

Additional Information

Bonds quickly in 15 seconds. Low VOCs. Does not contain ozone-depleting CFCs. Versatile. Securely bonds many lightweight materials. Low soak-in for long lasting bond. Long bonding range.

Basic Directions

1. Use only in a well-ventilated area.
2. Make sure surfaces are free of dirt, grease and moisture.
3. Shake can well before use.
4. Align nozzle arrow with dot on top of can.
5. Hold can upright about 6" to 8" away from surface.
6. Test spray pattern in a protected area away from project surfaces.
7. Spray with a light, uniform coat.
8. Wait 30 seconds before securing the bond.
9. To help prevent clogged nozzles after use, tip can upside down and spray until adhesive does not emit.



Use at room temperature.

3M™ Super 77™ Multipurpose Adhesive works best at room temperature (60°-80°).

Keep your distance.

Hold the can upright about 6" to 8" from the surface to spray. Spraying too closely can wet the surface and cause puddling, which can extend drying times, weaken the bond, and affect the look of the finished project.

Protect from overspray.

Remember to protect surfaces from overspray. Just use an empty cardboard box, mask off surfaces with tape or paper, or cover the work surface with newspaper or other disposable material.

Wait 30 seconds.

Wait approximately 30 seconds after spraying before attaching the surfaces together. This allows the solvents to evaporate and improves the bond strength.

Save the nozzles.

Nozzles can get clogged. To combat this, try soaking clogged nozzles in turpentine or mineral spirits to loosen the adhesive. Also, save good nozzles from empty cans to use as replacements.

Avoid bubbles.

A good way to help eliminate trapped bubbles when gluing surfaces is to apply pressure starting from the center of the material and then carefully working outward.

Purge the can.

To extend the life of the can of 3M™ Super 77™ Multipurpose Adhesive, turn it upside down when the project is complete. Spray into a safe location (like an empty box) until the glue stops coming out.

Keep it steady.

A light but thorough coating works best, and two coats are much better than one heavy coat.

Right is right.

Try to hold the can as upright (vertical) as possible. This will ensure that the adhesive sprays evenly on the surface. Holding the can horizontally, particularly when the can is nearing empty, may cause uneven coverage.

Start off. Finish off.

For the most uniform coverage, always start spraying from 2" to 3" off of the project's surface on one side and finish spraying 2" to 3" off of the project's surface on the other side. Be sure to protect surfaces from overspray.

Removing overspray.

Adhesive overspray is always better prevented than removed. But several common solvents can help clean it off, including mineral spirits, turpentine, citrus-based cleaners or 3M™ Adhesive Remover. Be sure to follow proper precautionary measures when using solvents!

On hands, apply baby oil, cooking or vegetable oil, followed by soap and water.

On furniture, use a furniture polish.

On fabrics and carpet, first remove as much glue as possible with masking tape. Then dab the surface with a cloth dampened with one of the solvents listed above. Or spray the surface directly with 3M™ Adhesive Remover or a citrus-based cleaner.

Always test solvents and cleaners on inconspicuous areas of fabric or carpet first.

When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.